

# GEMS SENSORS

## OPERATING & INSTALLATION INSTRUCTIONS

### SERIES PS98

PLEASE READ CAREFULLY BEFORE INSTALLING

**Part Number:** 560550-0098

**Issue:** A

## INTRODUCTION

The Series PS98 solid state pressure switch uses molecularly bonded high output strain gauges, ASIC technology and an internal solid state switching device. An electromechanical relay option is also available.

Series PS98 with the CE Mark conform with the essential protection requirements of the EMC Directive 89/33/EEC amended by certified type testing to EN 50082-2 and EN 50081-1.

Series PS98 conform to EN50155 for Railway Electronic Equipment.

## HAZARDOUS PRODUCTS

The Consumer Protection Act of 1987, Section 6 of the Health and Safety at Work Act 1974 and the Control of Substances Hazardous to Health Regulations 1988 require that we advise recipients and users of our products of any potential hazards associated with their storage, handling or use.

The products which our Company supplies may be classified as Electrical, Electro-Mechanical and Electronic equipment.

These products are tested and supplied in accordance with our published specifications or individual special requirements that are agreed in writing at time of order. They are constructed so as not to affect adversely the safety of persons and property when properly installed, maintained and used by qualified personnel, in the applications for which they were designed and manufactured.

**Conformity with the requirements of the CE mark only applies when the installation conditions described in these instructions have been met. For units supplied without a cable assembly connection to the switch must be accomplished using Gems Sensors approved cable. See APPROVED CABLE section.**

## GENERAL

- \* Pressure switch should not be subjected to mechanical impact.
- \* In the event of fire the end user must ensure that the system pressure is vented to a safe area.
- \* The effects of decomposition of unstable fluids should be considered by the user when placing this device in service.
- \* The pressure switch has no means of draining or venting, this must be performed by another component in the end users system.
- \* Pressure range must be compatible with the maximum pressure being measured.

- \* Pressure media must be compatible with the switch wetted parts listed in these instructions.
- \* Liquid must not be allowed to freeze in the pressure port.
- \* The gasket must be fitted under the electrical connector.

## **MECHANICAL INSTALLATION**

**Mounting:** Pressure switch is designed to be attached by the coupling thread only. Omni-directional, self supported directly into the pipework. Use a 19mm AF (¾") spanner on the hexagon provided to apply a maximum torque of 15.8Nm. The Customer must ensure that the pressure seal is suitable for the application. If in doubt contact Gems Sensors.

## **ELECTRICAL INSTALLATION**

All types with the CE Mark include suppression devices providing transient protection to EN 61000-4-2 and EN 61000-4-4. Conformity with the requirements of the CE mark only applies when connection is made with Gems Sensors approved cable, see APPROVED CABLE section, and is connected as shown in Table 1.

## **APPROVED CABLE**

Gems Sensors uses cable comprising 7 colour-coded cores, enclosed by an aluminised polyester screen where the screen is in intimate contact with a separate drain wire. The outer sheath is high grade polyurethane and overall diameter is approximately 7mm.

## **OPERATION**

Having installed the switches as instructed, they are ready for use. The switch should not be removed whilst the system is at pressure. Before applying power, check that the correct polarity and excitation levels are being applied. See Table 1 for wiring connections.

## **CALIBRATION**

Factory set point and re-set point must be within the pressure range code and must be specified at time of order.

## **OPERATIONAL LIFE:**

Limited to 100M cycles to maximum allowable pressure.

## **WARRANTY**

We guarantee this instrument against faulty workmanship and material for a period of two years from date of delivery. The Company undertake to repair, free of charge, ex-works any instrument found to be defective within the specified period providing the instrument has been used within the specification in accordance with these instructions and has not been misused in any way.

Detailed notice of such defects and satisfactory proof thereof must be given to the Company

immediately after the discovery and the goods are to be returned free of charge to the Company

immediately after the

carefully packed and accompanied by a detailed failure report. See RETURN POLICY

## **WETTED PARTS**

316 and 17-4 PH stainless steel plus Nickel Braze to BS1845 : NK3/HTN2.

## SERVICING

The switch cannot be repaired locally and if damaged should be returned to ourselves at the address shown below or to accredited dealers when a replacement/repair is required:

Gems Sensors  
Lennox Road  
Basingstoke  
Hants. RG22 4AW

Gems Sensors Inc  
1 Cowles Road  
Plainville, CT 06062  
U.S.A.

## RETURN TO FACTORY

**PLEASE NOTE:** To comply with Health and Safety requirements, the instrument must be clean and safe to handle and accompanied by a formal statement to that effect duly signed by an authorised officer of the Company.

Any instrument returned without certification will be quarantined and no action will occur until cleared. It may ultimately be returned to you and subject to a transportation charge.

## MAINTENANCE

**Routine Inspection:** Not required except for periodic inspection of the cable and connector to ensure that these are neither damaged nor softened by incompatible liquid.

**TABLE 1**

### PS98 WIRING CONNECTIONS

